

Flex'ion Li-ion Battery System

For Mission Critical Applications



Flex'ion main advantages

Flex'ion [™]Battery Solutions offer a wide range of energy and power combinations for Mission Critical Applications from 1 to 500 kWh and 10 kW to 2.3 MW

Main benefits versus VRLA lead-acid products









Flex'ion[™] assets

A SCALABLE, HIGH POWER AND RELIABLE LI-ION BATTERY SOLUTION

Built with proven Super Lithium Iron Phosphate (SLFP **)

technology, Flex'ion offers superior performance whilst maintaining the highest levels of safety, reliability and availability.

Flex'ion modular design provides outstanding system flexibility in terms of power, operating voltage and backup time answering your specific application's needs.

DESIGNED FOR MISSION CRITICAL APPLICATIONS

Flex'ion[™] battery systems are designed for AC and DC UPS (Uninterruptible Power Supply), ancillary power backup and switchgear applications in mission critical facilities, such as data centers, telecom, offshore / onshore oil & gas and utility markets.

Flex'ion™ advanced Li-ion battery solutions are fully IEC, UL and UN certified to address the most demanding market requirements.

ENGINEERED AND MANUFACTURED IN USA & EUROPE

Flex'ion™battery systems are designed and manufactured in North America (Jacksonville, Florida) and Europe (Nersac, France and Raškovice, Czech Republic).

Lithium-ion technology benefits from more than 25 years of worldwide industrial and field experience in standby, space, defense, aviation and energy storage.

It is available either as a full system including cabinets or as a kit of sub-components to be integrated with power electronic equipment.

This cutting-edge battery system delivers a reduced total cost of ownership (TCO), an industry-leading power and energy density, and an outstandin 97% roundtrip* efficiency that reduces power consumption.

*Roundtrip : charge / discharge



Flex'ion[™] scalable architecture

Voltage, energy and power on-demand

Flex'ion[™] fully integrated SLFP [™]battery solution comprises modules, BMM (Battery Management Module), MBMM (Master Battery Management Module) for multi-string paralleling, Intelli-Connect supervision system and cabinet.

Its modular design allows serial and serial/parallel connection to reach different energy and power requirements, answering your specific application's needs.

- Serial connection from 87 V to 750 Vdc (CE) and 600 Vdc (UL)
- BMM (Battery Management Module) included for string management and interfacing
- Multi-string paralleling up to 18 strings through MBMM (Master Battery Management Module) to achieve:
 - High power up to 2.3 MW
 - High energy up to 500 kWh
- > Intelli-Connect integration system
 - Facilitates power management and allows use with conventional constant potential (CP) or smart chargers
 - Enables the battery string to discharge, even if the charge circuit has opened

Energy to High power modules Flex'ion™ SLFP ™compact solution is based on 3 different modules:

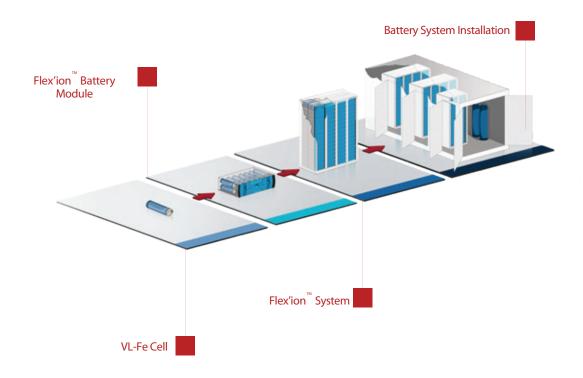
- 23 M Fe, 46 M Fe (Energy / Medium power)
- 46 P Fe (High power)

The patented Super Lithium Iron Phosphate (SLFP $\overset{\scriptscriptstyle\mathsf{TM}}{}$) chemistry has a

flat discharge curve, which is a natural fit for UPS systems that supply constant power.

Its 3.7C (23 volt & 46 volt M Fe) and 11C (46 volt P Fe) maximum discharge power capability is optimized for high power applications.

From cell, to module and system





Flex'ion™ module range Technical data

An advanced Battery Management System

The battery management system includes a Master Battery Management Module (MBMM), Battery Management Modules (BMM) and an Intelli-Connect proprietary monitoring system providing the following functions:

- Monitoring and control of voltage, current and temperature at cell level
- State of Charge (SOC) balancing between cells, modules and strings
- Real time calculation of:
 - Charge and discharge current limits
 - SOC using temperature, aging, voltage and current
- Programmable logic controller (PLC) with pre-loaded protocols:
 CANopen, Modbus (RS485 or TCP/IP), Ethernet (IEEE 802.3) and OPC communication
- Indication of:
 - State of Health (SOH) of the system integrating calendar aging and cycling
 - State of Charge (SOC) of the system
- Alarm and fault management



A scalable 19" rack cabinet (optional)

The battery modules fit standard 19" racks and are mounted in designed cabinets, ensuring reduced floor space in battery rooms. They are available in both certified seismic and non-seismic versions.

Flex'ion ™cutting-edge design includes an intuitive optional Human-Machine-Interface (HMI) and front panel battery condition visual indication.





Flex'ion™ product range Technical data

4 sizes of cabinet answering your specific needs



Depth 512 mm / 20.2 inches 140 kg Up to 11 modules



Depth 512 mm / 20.2 inches 130kg Up to 9 modules



Depth 512 mm / 20.2 inches 120kg Up to 8 modules



Depth 512 mm / 20.2 inches 100kg Up to 5 modules

| COMPLIANCE TO STANDARDS | CE MARKING | 2011/65/UE 2014/35/UE EN 62477-1 2014/30/UE EN 61000-6-2/4 | | |
|--------------------------------------|--|--|--|--|
| | UL MARKING | UL1973 UL1998 UL991 UL94V0 | | |
| | ENVIRONMENTAL | IEC 60068-2-1 IEC 60068-2-2 IEC 60068-2-6 IEC 60068-2-11 IEC 60068-2-14 IEC 60068-2-21 IEC 60068-2-27 IEC 60068-2-30 IEC 60068-2-78 IEC 60721-3-12 IEC 61587-1 IBC 2016 CBC 2014 IEEE 693 Bellcore GR-63 | | |
| | SAFETY | IEC 61508 IEC 62619 FCC IFC 2012 §608 | | |
| | PERFORMANCE | IEC 62620 | | |
| | TRANSPORTATION | UN 3480 | | |
| MECHANICAL & ELECTRICAL INTERFACE | Horizontal installation | | | |
| | Supplied as a system (including cabinets) or a kit (excluding cabinets and wiring harness) | | | |
| | Power connectors on the front panel for ease of access | | | |
| | Includes 3U rack-mount brackets for 'KIT' format (excludes cabinet) | | | |
| MECHANICAL & ELECTRICAL SAFETY | Safety driven design for cells, modules and systems guarantees safe behaviour in case of abuse usage or component failure | | | |
| | Implementation of redundant safety features at: - Cell level (e.g. shutdown effect separator, mechanical vent) - Module level (e.g. electronic boards, voltage and temperature monitoring, balancing) - System level (e.g. electronic boards, power switch & current sensor) | | | |



Flex'ion product range Technical data

| FLEXION | | MEDIUM POWER | | HIGH POWER |
|--|--|--|-------------------------------------|-------------------------------------|
| | | FLEX'ION 23 M Fe 23 V DC - 78 Ah | FLEX'ION 46 M Fe 46 V DC - 39 Ah | FLEX'ION 46 P Fe 46 V DC - 28 Ah |
| | Proprietary cell chemistry | Super Lithium Iron Phosphate | | • |
| FUNCTIONAL CHARACTERISTICS | Cell type | VL41 M Fe | | VL30 P Fe |
| FEATURES | Adapted for discharge time of | >= 8 min | | 1 s то 15 min |
| | Optimized for discharge time of | >= 10 min | | |
| | Power capability discharge : | 3.7 C | | 11 C |
| GENERAL CHARACTERISTICS | Nominal voltage (V) | 23 | 46 | 46 |
| | Capacity (C/5 Ан) | 78 | 39 | 28 |
| | Rated energy (C/5 kWh) | 1.79 | 2 | 1.294 |
| | Volumetric power density (V/L) | 358 | | 617 |
| | Gravimetric power density (W/KG) | 300 | | 568 |
| MECHANICAL CHARACTERISTICS | Width (MM/INCH) | 445 / 17.5 | | |
| | Height (мм/исн) | 131/5.2 | | |
| | Depth (мм/мсн) | 292 / 11.5 | | |
| | Weight (кg) | 18.5 | | |
| | Voltage range (v) | 17.5 to 26.6 | 35.0 to 53.2 | |
| | Maximum continuous discharge current (A) | 250 | 150 | 250 |
| ELECTRICAL CHARACTERISTICS AT +20°C (+68°F) | Peak discharge current in 10 sec (A) | 350 | | 450 |
| | Maximum continuous recharge current (A) | 80 | 40 | 140 |
| | Recharge time (H) | 1.25 | | |
| | Module consumption (active mode) | 0.1 W | | |
| | Insulation resistance (1000 V DC) | >100 MΩ | | |
| | Dielectic | 3 kV RMS | | |
| | 10 sec | | | 15.75 |
| MAXIMUM POWER (kW) (250A BMM) | 1 min | - | | 8.75 |
| | 5 min | | | 7.00 |
| | 10 min | | | 7.00 |
| | 15 min | 5.20 | 6.10 | 4.70 |
| | 30 min | 3.12 | 3.12 | |
| | 45 min | 2.17 | 2.17 | |
| | 1 h | 1.67 | 1.67 | |
| | Operating temperature | $^{\circ}$ 20°C±5°C (68°F±7°F) (max -20°C/+40°C (-4°F to +104°F)) with performance limit | | erformance limitations |
| | Cycle efficiency | 93% to99% | | |
| OPERATING CONDITIONS | Self-discharge | 5% per month (open circuit conditions) | | |
| OPERATING CONDITIONS | Calendar lifetime at +20°C (+68°F) | 20 + years to 75% capacity at EOL | | |
| | Cooling | Natural convection | | |
| | Maximum relative humidity | 95% (non condensing) | | |
| STORAGE CONDITIONS | Storage temperature | -20°C/+50°C (-4°F to+122°F) | | |
| | Storage duration (80% SOC - 40°C (104°F)) | 10 months | | |

